

## Peels as Feed and Organic Resource

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### Summary

Banana and plantain peels are the outer cover of the fruit that in itself has many uses. In bulk it is used as both an animal feed and an organic input to soil but there are concerns about its chemical composition and nutrient ratios. Techniques are available that allow for treatment such as silage and composting). Dried peels contain about 2% protein, 6% fat and 12% carbohydrates as well as substantial potassium, phosphorus, iron, calcium, magnesium, and sodium. Zinc, copper, and manganese occur in low concentrations. As a result, proper handling and supplementation of peels used as feeds are required but dried composts may be applied directly to soils without concern. In smaller quantities, peels are used as an ingredient in cooking, water purification, and manufacture of beauty and health products. Ironically, lack of understanding about the different values and processes surrounding peels results in their wasteful accumulation in some urban areas.

### Technical Description

Huge quantities of the peels are produced where plantain or cooking banana are staples. The peel constitutes approximately 40 percent of the fruit, resulting in massive wastes. There are several methods to remove a peel from a banana. The peel from ripe fruit is easily shed and discarded as a single unit, whereas the peel from green fruit must be stripped away. Once the peel is removed, the fruit can be consumed fresh or cooked while the peel is too often discarded. The peels of green bananas and plantains are difficult to remove but machinery is available for this purpose.

### Uses

The greatest potential for use of banana and plantain peels is as an animal feed. Peels have numerous attributes that make them suitable as a component of combined diets. Use of raw peels in poultry feed is restricted because of the deleterious effects of tannins and oxalate, and sun drying reduces it to safe levels. These anti-nutritional compounds cause a bitter taste to the peel and can result depressed growth and reduced feed efficiency; but these peels may be processed to detoxify unwanted effects. Most common is sun drying for four or five days. Sun drying binds tannins into insoluble forms and greatly reduces the moisture content (e.g. to 10%). This effect is also achieved through oven drying or treatment with alkali. Fermentation by silage also de-toxifies peels in part through microbial assisted oxidation.

## Composition

Fresh peels have a high moisture content (about 85%), allowing animals to remain hydrated. Dried peels are rich in starch, contain less fiber than forage grasses (about 30%), and offer several vitamins. These peels are high in tannin that can result in feed refusal and result in meat with a lighter color, but sugars in the peel result in increased rumen activity. Note that the crude protein content of banana peels is quite low and this feed must be supplemented for optimal animal performance. Carbohydrate contents are greater than 50% and allow unripe banana peel to serve as an energy source in many animal diets. Potassium is particularly abundant in unripe plantain peels (e.g. 750 mg/kg) and increases further during ripening process. Unripe peel contains higher calcium and iron than the ripe peel. Green plantain peel contains mostly starch while green banana peel contains more free sugars.

## Means of application

In many cases, it is more advantageous to prepare silage from peels and other banana wastes. Peels are chopped and packed into airtight storage to encourage lactic acid fermentation. This allows conversion of sugars into lactic acid, lowering pH and inhibiting microorganisms that would otherwise spoil the material. Better silage results from adding additional energy-rich materials such as molasses, and ensuring that containers remain airtight. The ensiling period for raw banana peels without any additives is about 28 days, but addition of sugar reduces that to 24 days. Composting banana peels requires only 3 to 4 weeks under ideal conditions. Peels are best mixed with other compost ingredients to achieve the best results. Peels need not be chopped before composting. Banana peels are particularly well suited to vermicomposting (with earthworms) but not in combination with poultry manure. Composts prepared from peels are best dried before use and are suitable as mulch as well.

<b>Agroecologies</b>	Highlands, Humid forest, Moist savanna.
<b>Regions</b>	Africa South of Sahara.
<b>Developed in Countries</b>	Guinea, Sierra Leone, Benin, Zambia, Uganda, Togo, Tanzania, Somalia, Rwanda, Nigeria, Mali, Malawi, Kenya, Ivory Coast, Ghana, Ethiopia, Democratic Republic of the Congo, Cameroon, Burundi, Burkina Faso.
<b>Available in</b>	Guinea, Sierra Leone, Benin, Zambia, Uganda, Togo, Tanzania, Somalia, Rwanda, Nigeria, Mali, Malawi, Kenya, Ivory Coast, Ghana, Ethiopia, Democratic Republic of the Congo, Cameroon, Burundi, Burkina Faso.
<b>Solution Forms</b>	Input Supply, Management.

<b>Solution Applications</b>	Soil fertility management, Feed/Fodder Production.
<b>Agricultural Commodities</b>	Banana/Plantain.
<b>Target Beneficiaries</b>	Small-scale farmers, Commercial farmers, Agro-dealers.

## Commercialization

### Commercialization Category

Commercially available

### Startup Requirements

Use of peels as feed involves the following aspects: 1) Understand the relationship between nutrient composition, stage of maturity and cultivar must be considered, 2) Source machine, site construction and training of staff, and 3) Market the product to animal feed mills and livestock producers. Effective local utilization of peels in livestock feeds benefits from rearing and/or finishing facilities in the vicinity of banana processing facilities.

### Production Costs

Peeling, chopping, dehydrating and transport are the largest operational cost. Surplus and discarded bananas are a potential feed resource of great quantitative and qualitative interest. A single belt 0.37 kWatt peeler able to handle 600 units per hour costs about \$3500 in China. Larger multi-channel 2.0 kWatt machines peel and slice 7200 pieces per hour and cost \$16,000. Many of these machines can also peel root crops.

### Customer Segmentation

Use of banana and plantain peels as animal feed appeals to small-scale and commercial farmers and livestock producers but is only economical in the vicinity of places where they are grown.

### Potential Profitability

Ripe plantain peel can replace maize by between 25 to 75% ration, depending upon the bird's growth stage. Banana peels may be fed directly to swine without any form of processing, even at up to 50% ration, but diets of 100% peels should be avoided. Farmers feed peels to animals because they are inexpensive and readily available, but anti-nutritional factors affect stock in different ways, so this organic resource must be

used wisely. Ensiling can be done to preserve the banana peel and can be used for feeding later.

### **Licensing Requirements**

Phytosanitary certificates may be required to produce and sell animal feeds made from banana and plantain peels in many African countries that are based in part upon regular testing of nutritional value and contaminants.

### **Innovation as Public Good**

Technologies for feed production from peels are a Regional Public Good and The International Livestock Research Institute disseminates this technology across Africa.

**Solution Images**



*Conversion of banana and plantain peels onto silage for feed and dried compost.*



*An industrial green banana peeler  
able to processes 600 units per hour*

# Institutions

